一年级20以内进位加法口算题（可打印·附答案）

共100题 · 一年级 · 附答案页

姓名：_____ 班级：_____ 日期：____月____日 用时：_____

20以内进位加法（如8+5、7+6）是一年级的核心关卡，关键是"凑十法"：把5拆成2和3，8+2=10，10+3=13。

1. 7 + 6 =	2. 5 + 7 =	3. 3 + 8 =	4. 8 + 4 =
5. 7 + 4 =	6. 6 + 7 =	7. 3 + 8 =	8. 8 + 8 =
9. 9 + 8 =	10. 7 + 6 =	11. 6 + 6 =	12. 4 + 7 =
13. 5 + 7 =	14. 2 + 9 =	15. 7 + 4 =	16. 5 + 8 =
17. 2 + 9 =	18. 9 + 2 =	19. 7 + 4 =	20. 4 + 8 =
21. 2 + 9 =	22. 4 + 9 =	23. 6 + 6 =	24. 9 + 3 =
25. 4 + 8 =	26. 7 + 7 =	27. 2 + 9 =	28. 5 + 8 =
29. 4 + 8 =	30. 7 + 8 =	31. 4 + 7 =	32. 6 + 9 =
33. 6 + 6 =	34. 8 + 6 =	35. 6 + 7 =	36. 6 + 8 =
37. 6 + 5 =	38. 8 + 8 =	39. 4 + 7 =	40. 8 + 9 =
41. 9 + 9 =	42. 4 + 8 =	43. 8 + 9 =	44. 5 + 7 =
45. 5 + 6 =	46. 4 + 9 =	47. 9 + 8 =	48. 8 + 8 =
49. 7 + 9 =	50. 5 + 8 =	51. 6 + 7 =	52. 8 + 3 =
53. 9 + 4 =	54. 9 + 9 =	55. 9 + 6 =	56. 2 + 9 =
57. 3 + 9 =	58. 8 + 8 =	59. 9 + 5 =	60. 3 + 8 =
61. 6 + 8 =	62. 4 + 7 =	63. 9 + 6 =	64. 4 + 7 =
65. 8 + 8 =	66. 3 + 9 =	67. 3 + 8 =	68. 2 + 9 =
69. 8 + 3 =	70. 9 + 6 =	71. 8 + 3 =	72. 7 + 8 =
73. 4 + 9 =	74. 9 + 7 =	75. 2 + 9 =	76. 3 + 9 =
77. 7 + 8 =	78. 8 + 7 =	79. 5 + 8 =	80. 4 + 9 =
81. 2 + 9 =	82. 5 + 8 =	83. 8 + 3 =	84. 7 + 4 =
85. 9 + 4 =	86. 9 + 5 =	87. 3 + 8 =	88. 7 + 8 =
89. 4 + 9 =	90. 4 + 7 =	91. 5 + 9 =	92. 5 + 7 =
93. 6 + 5 =	94. 7 + 8 =	95. 8 + 8 =	96. 9 + 7 =
97. 3 + 8 =	98. 6 + 8 =	99. 7 + 9 =	100. 2 + 9 =

做错的题扫码拍照，自动进复习队列

下周该练哪张，小程序提醒你 · 微信搜「图文万匠」

一年级20以内进位加法口算题（可打印·附答案）· 答案卷

20以内进位加法（如8+5、7+6）是一年级的核心关卡，关键是"凑十法"：把5拆成2和3，8+2=10，10+3=13。这份卷子共100题，覆盖9加几、8加几、7加几等全部组合。建议先分类型专项练，再混在一起计时练，一年级目标：每分钟8到10道，正确率90%以上。孩子做错时，让他把"先凑十"的过程说出来，思路对了比答案对了更重要。

1. 13	2. 12	3. 11	4. 12	5. 11	6. 13
7. 11	8. 16	9. 17	10. 13	11. 12	12. 11
13. 12	14. 11	15. 11	16. 13	17. 11	18. 11
19. 11	20. 12	21. 11	22. 13	23. 12	24. 12
25. 12	26. 14	27. 11	28. 13	29. 12	30. 15
31. 11	32. 15	33. 12	34. 14	35. 13	36. 14
37. 11	38. 16	39. 11	40. 17	41. 18	42. 12
43. 17	44. 12	45. 11	46. 13	47. 17	48. 16
49. 16	50. 13	51. 13	52. 11	53. 13	54. 18
55. 15	56. 11	57. 12	58. 16	59. 14	60. 11
61. 14	62. 11	63. 15	64. 11	65. 16	66. 12
67. 11	68. 11	69. 11	70. 15	71. 11	72. 15
73. 13	74. 16	75. 11	76. 12	77. 15	78. 15
79. 13	80. 13	81. 11	82. 13	83. 11	84. 11
85. 13	86. 14	87. 11	88. 15	89. 13	90. 11
91. 14	92. 12	93. 11	94. 15	95. 16	96. 16
97. 11	98. 14	99. 16	100. 11		

做错的题扫码拍照，自动进复习队列
下周该练哪张，小程序提醒你 · 微信搜「图文万匠」